

PLS



IF 15

SUPERSTRUCTURE SPECIFICATION

Superstructure

Welded steel fabricated frame on which the telescopic jib, winch, slewing unit, derricking cylinders, counterweight and operator's cab are mounted. The Superstructure is capable of continuous slewing in either direction and rotates on a slew bearing. A central hydraulic & pneumatic rotary joint and electrical slip ring assembly are provided between superstructure and chassis.

Boom

Construction - 3 section boom made from high tensile steel.

Telescoping - Fully powered, fully synchronized boom extending from 6.8 m to 16.5 m using cylinder and chain arrangement. Hydraulic overcentre valve provided for controlled retraction and automatic load holding.

Derricking - Double acting hydraulic cylinder fitted with Integral pilot operated counter balance safety check valve.

Boom Angle - max 72°, min 0°

Derricking Speed - 24 sec

Slew System

Hydraulic motor driven planetary reduction unit with slew pinion provides 360° continuous slew in either direction. Counter balance valve incorporated for smooth jerk free braking.

Brake - Spring applied, hydraulically released multi plate brake.

Slew Speed - Maximum 3 rpm.

Slew Ring - External teeth slew ring grease packed and sealed for long life. Mounted on precision machined surface to prevent distortion of the slew ring.

Hoist System

It is driven by a hydraulic motor through a planetary gear reduction unit for hoisting. Counter balance valve provided for controlled lowering. It has fail safe multi disk brakes released hydraulically. Hoist drum with grooves, 13 mm wire rope. Overlowering switch provided with hydraulic cut-off.

Hoist Brake - Spring applied, hydraulically released multi-plate brake.

Line speed - 51 m/min

Operator's Cabin

Large automotive type cab with easy access through side doors. Fully enclosed steel structure with maximum all round vision through safety glass windows.

Crane Controls

Joystick controls for slew, telescoping, hoisting and derricking with independent or simultaneous operation.

Control Valves

All control valves are hydraulically operated and located for easy maintenance. These are operated by pilot pressure supplied through joystick control levers located inside cabin. Electro hydraulic solenoid valves control hydraulic outriggers.

Instrumentation Inside Cabin

Audible and visual warning for engine and torque converter temperature and air pressure, alternator, parking brake, directional indicators, air pressure gauge and engine hour meter gauge.

Safety System

Load Moment Indicator - Microcontroller based LMI is fitted on the crane along with angle & length sensors. Display / CPU is mounted inside the operator's cab. Indicator for load, safe working load, radius, boom angle, boom length and % SWL margin are available on the display unit. Audio visual warnings for approach, overload, overhoist, rope break are provided. In case of overload hydraulic cut-off is activated by the LMI.

Other Safety Features - Load holding lock valves on cylinders for protection against hose burst or power failure. Motion control overcentre valves for smooth movement of loads.

Electricals - 24 Volts negative earth.

Optional Equipments

- Four parts telescoping jib with two fully powered sections.
- 7.0 m side folding lattice jib extension with 2 fall hook block.
- 16.00 x 25 tyres.
- Jib nose hook.
- Cab heater
- Cab AC
- Spare wheel / tyre
- Man carrying basket
- Flood light

Tool Kit - Standard maintenance tool kit.

CARRIER SPECIFICATION

Chassis

High grade steel, welded box type, torsion resistant structure with outrigger boxes.

Drive

4 x 4 / 4 x 2 wheel drive with four wheel steer.

Outriggers

Four hydraulically operated telescopic outrigger beams with vertical hydraulic jacks fitted with hydraulic lock valves. Vertical jacks fitted with removable, stowable outrigger feet. Outrigger controls located in operator's cab. Independent control for outriggers with individual beam and jack operation.

Engine

Suitable diesel engine of adequate horsepower.

Transmission - Manual or powershift type.

Fuel Tank

Fabricated tank with an oil capacity of 198 litres.

Hydraulic pump

Tandem gear pump driven from transmission, provide flow to the hydraulic system.

Hydraulic System

All crane operations are hydraulically controlled through pilot pressure available from hydraulic joystick valves. Outriggers are operated through electro-hydraulic valves. Pressure relief valves are provided to protect the pumps and hydraulic system components. Motion control valves / lock valves provide smooth crane operations.

Hydraulic Tank

Fabricated tank with an oil capacity of 400 litres.

Front Axle

Drive axle rigidly mounted on chassis frame.

Rear Axle

Steering axle mounted on leaf springs lifted with automatic axle locks for crane duty.

Steering

Hydraulic power steering unit supplies oil to the steering cylinders of axles. Automatically corrected steering with superstructure in reverse position.

Brakes

Service - Foot operated compressed air over hydraulic service brakes

Parking - Hydraulically released fail safe parking brake.

Wheels Tyres - 14.00 x 25 x 20/25 PR

Max. Speed - 35 kmph

Max. Gradeability - 1 in 5, Unladen

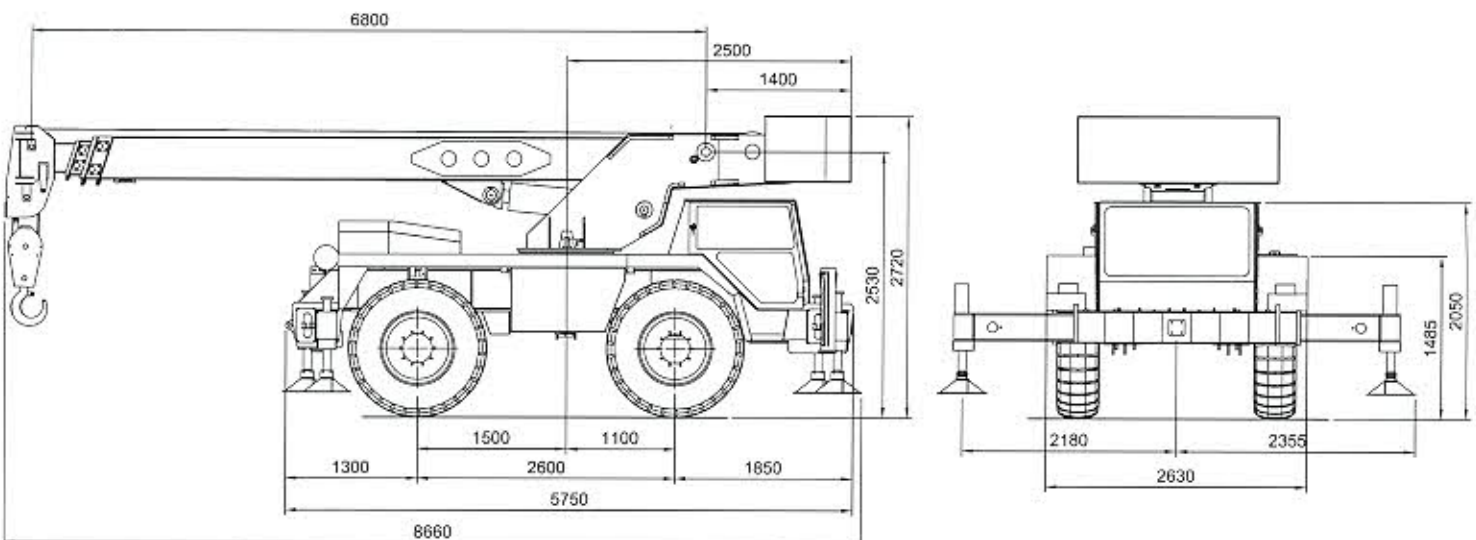
Weight Distribution

Front - 12950 Kgs

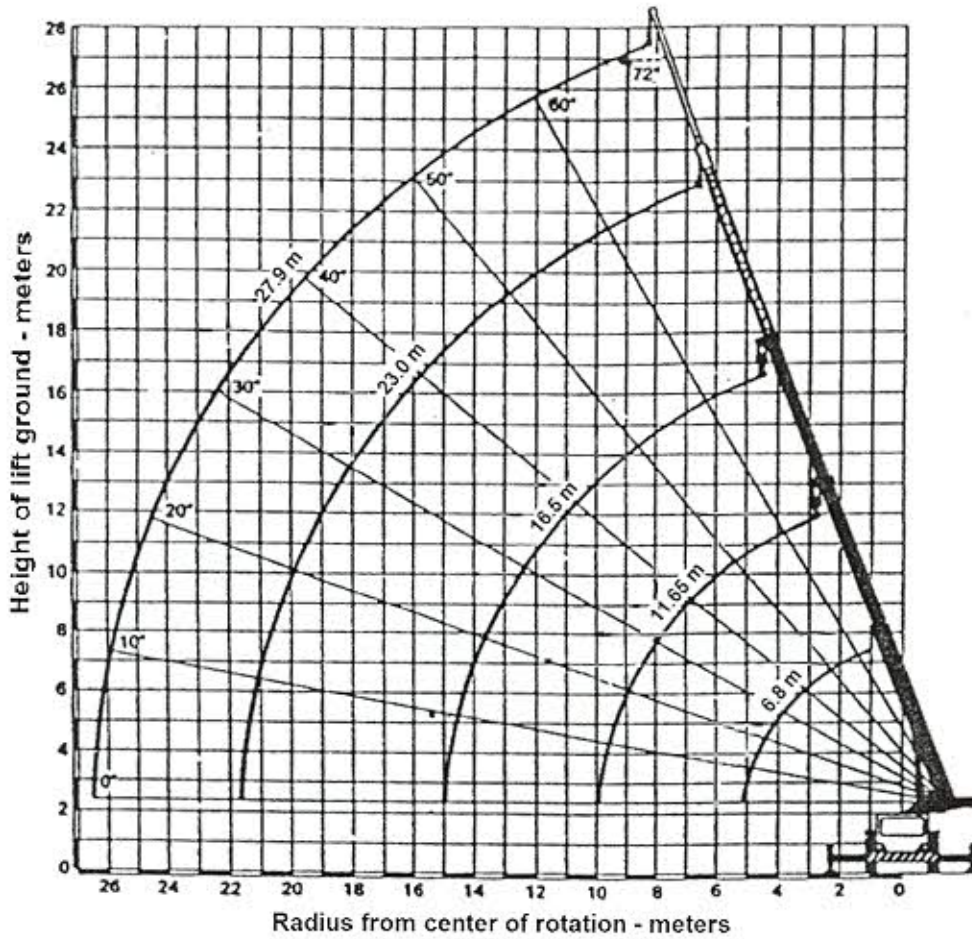
Rear - 7230 Kgs

GVW - 20180 Kgs

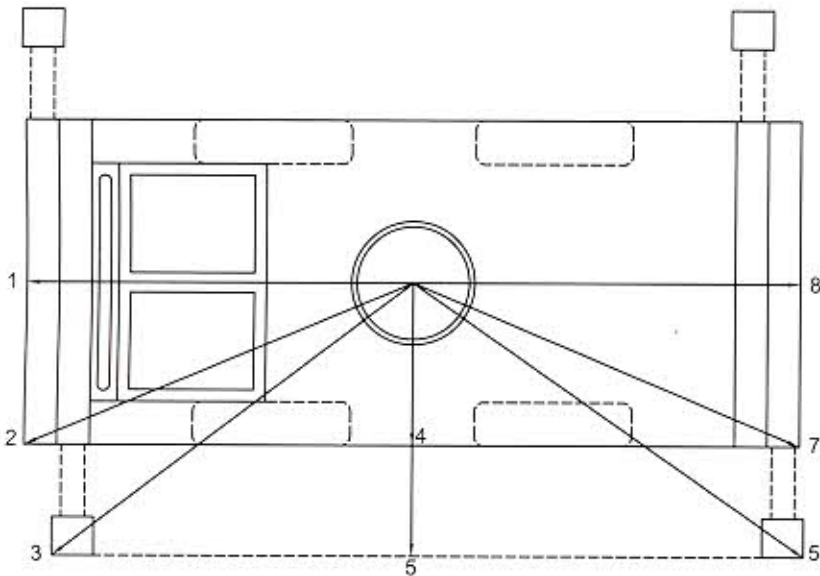
GENERAL DIMENSIONS



HEIGHT & LIFT



OUTREACH



The outreach is obtained by deducting 'd' from the radius in any jib position.

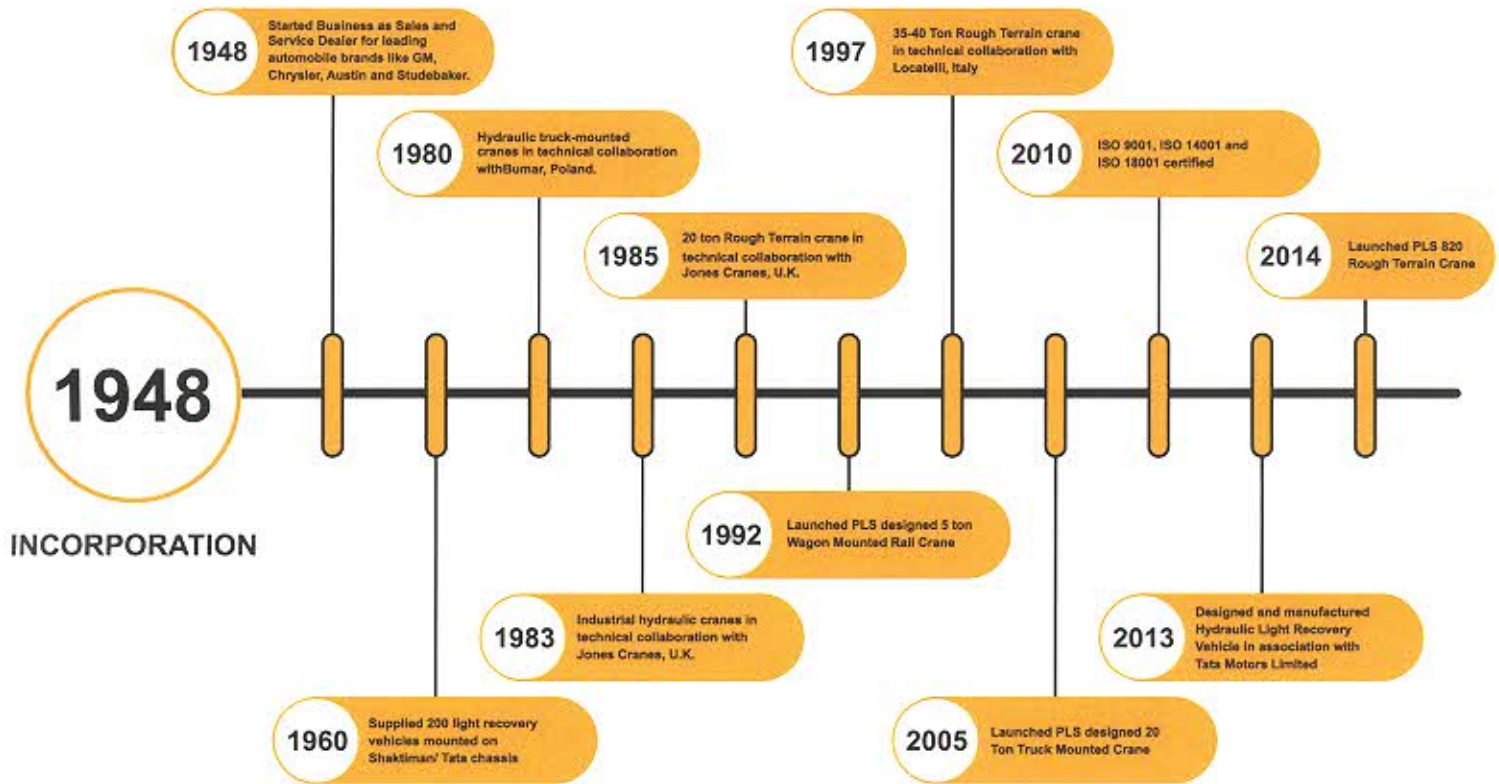
Jib position	Distance (meters)
1	2.94
2	3.19
3	3.69
4	1.26
5	2.36
6	3.66
7	3.07
8	2.80

LOAD CHART

RADIUS	BOOM LENGTH					
	6.8 TO 11.65m			11.65 TO 16.5m		
	BLOCKED	FREE-ON-WHEEL		BLOCKED	FREE-ON-WHEEL	
	360°	360°	OVER FRONT	360°	360°	OVER FRONT
m	Kg	Kg	Kg	Kg	Kg	Kg
2.50	18,000	8,500	9,000			
2.75	17,500	8,000	8,500			
3.00	16,700	7,500	8,000	14,000	7,500	8,000
3.50	15,400	6,400	7,200	13,000	6,400	7,200
4.00	13,300	5,600	6,300	12,000	5,600	6,300
4.50	12,000	5,000	5,500	10,700	4,800	5,500
5.00	10,500	4,000	4,700	9,700	4,000	4,700
5.50	8,700	3,600	4,200	7,700	3,600	4,200
6.00	7,700	3,100	3,700	6,900	3,100	3,700
7.00	6,000	2,500	3,100	5,400	2,500	3,100
8.00	4,800	2,000	2,500	4,200	2,000	2,500
9.00	4,100	1,600	2,000	4,100	1,600	2,000
10.00	3,300	1,350	1,600	3,300	1,350	1,600
11.00		2,500	1,100	1,400		
12.00		1,900	900	1,200		
13.00		1,500	700	1,000		
14.00		1,300	500	800		
14.50		1,000				

Notes:

- Lifting capacities are based on 85% duty as per IS 4573.
- Lifting capacities at max radius is based on boom angle not less than 15°.
- Weight of slings, hook block or any lifting device must be added to the load being lifted.
- In blocked condition, outriggers are fully extended and vertical jacks supported on firm ground with tyres lifted off the ground and chassis is levelled.
- When performing crane duties in F.O.W. conditions, it must be ensured that all tyres are filled to specified air pressure and floating axle is locked.
- Crane should not be operated during high wind conditions which affect stability.
- For over front capacity on wheels, boom must remain within +/- 5° from the longitudinal axis of the vehicle.
- The jib can be telescoped in/ out with the load suspended, provided it is within the capacity as per the load chart.
- With fly jib in erected condition, the main boom capacities shall be reduced by 700 kgs.
- If the hook block is fitted to the main boom, the fly jib capacities must be reduced by the weight of the hook block of the boom.
- Proper duty must be selected in the safe load system before lifting the loads.



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